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INTERNATIONAL STANDARD

CONSOLIDATED VERSION

**Safety in installations for electroheating and electromagnetic processing -
Part 4: Particular requirements for arc furnace installations**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

Safety in installations for electroheating and electromagnetic processing - Part 4: Particular requirements for arc furnace installations

FOREWORD

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This consolidated version of the official IEC Standard and its amendment has been prepared for user convenience.

IEC 60519-4 edition 5.1 contains the fifth edition (2021-12) [documents 27/1141/FDIS and 27/1143/RVD] and its amendment 1 (2026-02) [documents 27/1209/CDV and 27/1225/RVC].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendment 1. Additions are in green text, deletions are in strikethrough red text. A separate Final version with all changes accepted is available in this publication.

IEC 60519-4 has been prepared by IEC technical committee 27: Industrial electroheating and electromagnetic processing. It is an International Standard.

This fifth edition cancels and replaces the fourth edition published in 2013. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the structure has been redrafted according to IEC 60519-1:2020;
- b) the scope and object have been redrafted;
- c) the terms and definitions, normative references and bibliography have been updated and completed;
- d) the requirements have been redrafted according to IEC 60519-1:2020;
- e) all provisions have been redrafted and the text is more concise with respect to submerged arc furnace installations;
- f) the annexes have been restructured, with respect to details concerning high voltage designs and non-electrical issues, however to be aware of in those installations;
- g) the aspect of noise has been removed from the scope;
- h) the EMC requirements have been clarified;
- i) risk classification of hazards have been based on emission;
- j) the boundaries to ISO 13577 (all parts) and ISO 13578 have been clarified.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
27/1141/FDIS	27/1143/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts in the IEC 60519 series, published under the general title *Safety in installations for electroheating and electromagnetic processing*, can be found on the IEC website.

The clauses of this standard supplement or modify the corresponding clauses of IEC 60519-1:2020 (*General Requirements* hereinafter called "Part 1").

This part of IEC 60519 is to be read in conjunction with Part 1. It supplements or modifies the corresponding clauses of Part 1. Where the text indicates an "addition" to or a "replacement" of the relevant provision of Part 1, these changes are made to the relevant text of Part 1. Where no change is necessary, the words "This clause of Part 1 is applicable" are used. When a particular subclause of Part 1 is not mentioned in this part, that subclause applies as far as is reasonable.

Additional specific provisions to those in Part 1, given as individual clauses or subclauses, are numbered starting from 101.

NOTE The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

In this standard, the following print types are used:

- requirements and definitions: in roman type;
- NOTES: in smaller roman type;
- terms used throughout this standard which have been defined in Clause 3: in bold type.

The committee has decided that the contents of this document and its amendment will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

INTRODUCTION

This fifth edition of IEC 60519-4 is a product safety publication and is intended to:

- include all types of installations or equipment that are in the scope of IEC TC 27/MT 21 dealing with **arc furnace** installations;
- give requirements on electrical safety, **touch currents**, electric fields, magnetic fields and radiation;
- give means for verification of the requirements;
- make extensive use of the standards developed by IEC committees with horizontal or group safety functions and of relevant ISO standards, most of them being developed by ISO TC 244;
- include all material, references and requirements suitable for risk assessment and list of significant hazards.

This document addresses mainly **manufacturers** making made-to-order equipment on a single project base. The **manufacturer** is well aware that it is his responsibility to make equipment safe through adequate risk reduction and it is the responsibility of the **user** to assess **exposure** of the **operator** in line with applicable health and safety regulations. Looking at projects providing single pieces of equipment or single installations, this clear division of responsibilities tends to blur, caused by inter alia:

- development of the process (**normal operation**) through the **manufacturer** and **user**,
- shared definition of working procedures for the **operator** by the **manufacturer** and **user**,
- the scope of delivery often including all protective means,
- individual sales contracts where **users** require an assessment of **exposure** through the **manufacturer**.

Thus, this document provides information on electrical hazards and limits where relevant, despite being well aware that this is exceeding the scope of a product standard.

Annexes I and J provide orientation with respect to the application of ISO 13577-1 in combination with this document.

The rated voltage of an **arc furnace** Installation can be in the range of low voltage or high voltage; details are given in 4.2.

This document presumes that the installation or equipment is operated and maintained only by personnel consisting of **skilled or instructed persons**.

This document is intended for verifying whether the **arc furnace** installation meets the safety requirements of this document through design, site acceptance tests, routine tests or inspection.

1 Scope

This clause of Part 1 is replaced by the following.

Replacement:

This part of IEC 60519 provides particular safety requirements for arc furnace installations. This document deals with the significant hazards, hazardous situations or hazardous events relevant to industrial **arc furnace** installations, as listed in Annex A, for **normal operation** and for **single fault condition** as well as under conditions of reasonably foreseeable misuse.

This document specifies the requirements intended to be met by the **manufacturer** to ensure the safety of persons and property during the complete life cycle of the equipment from design through commissioning, operation, maintenance, inspection, to decommissioning, as well as in the event of foreseeable **single fault condition** that can occur in the equipment.

The rated voltage of **arc furnace** installation can be in the range of low voltage or high voltage, details are given in 4.2.

This standard is applicable to **arc furnace** installations such as:

- a) furnaces for direct arc heating, forming arcs between the electrode and metal such as the electric **arc furnace** using alternating current (**EAF AC**) or direct current (**EAF DC**), and the ladle furnace (**LF**);
- b) furnaces for arc-resistance heating forming arcs between the electrode and the charge material or heating the charge material by the Joule effect, such as the **submerged arc-resistance** furnace using alternating current (**SAF AC**), or direct current (**SAF DC**).

NOTE 1 In some documents, the terms "smelter" or "electrical reduction furnace" are used.

Furnace installation for unattended operation is not covered by this document.

This document does not provide requirements for type testing.

NOTE 2 Industrial equipment covered by this document is typically produced as a single unit or a very small number of units; such unit usually has a very high value and can cause severe harm at disintegration.

This document does not address data security and hazards arising from neglect of security.

With respect to noise of electrical an **arc furnace**, ISO 13578:2017, 6.1.23 applies.

EAF DC and **SAF DC** are classified as zero frequency (0 Hz) equipment types. **EAF AC**, **SAF AC** and **LF** are classified as mains frequency (50 Hz or 60 Hz) equipment types. Furnaces being operated at frequencies outside of the above-mentioned equipment types are not covered by this document.

2 Normative references

This clause of Part 1 is applicable except as follows.

Replacement:

IEC 61936-1:2021, *Power installations exceeding 1 kV AC and 1,5 kV DC - Part 1: AC*

Additions:

Bibliography

The Bibliography of Part 1 is applicable with the following additions:

Additions:

IEC 60050-841:2004, *International Electrotechnical Vocabulary – Part 841: Industrial electroheat*

IEC 60076 (all parts), *Power transformers*

IEC 60146-1 (all parts), *Semiconductor converters – General requirements and line commutated converters*

IEC 60676:2011, *Industrial electroheating equipment – Test methods for direct arc furnaces*

IEC 60683:2011, *Industrial electroheating equipment – Test methods for submerged-arc furnaces*

IEC 60871, *Shunt capacitors for a.c. power systems having a rated voltage above 1 000 V*

IEC 61378 (all parts), *Converter transformers*

IEC 62477-2, *Safety requirements for power electronic converter systems and equipment – Part 2: Power electronic converters from 1 000 V AC or 1 500 V DC up to 36 kV AC or 54 kV DC*

EN 14677:2008, *Safety of machinery: Secondary Steelmaking-Machinery and equipment for treatment of liquid steel*

EN 14681:2007, *Safety of machinery: Safety requirements for machinery and equipment for production of steel by electric arc furnaces*